

TOIMIVUSDEKLARATSIOON

DoP nr.: MKT-114 - ee

- ✧ Tootetüübi kordumatu identifitseerimiskood: Kiil ankur BZ plus ning BZ-IG
- ✧ Kavandatud kasutusotstarbe: Jõu abil juhitav paisumisankur ankrusse sisse betoon vt lisa B
- ✧ Tootja: MKT Metall-Kunststoff-Technik GmbH & Co.KG
Auf dem Immel 2
67685 Weilerbach
- ✧ Jõudluse hindamise ja kontrollimise süsteem: 1
- ✧ Euroopa hindamisdokument:
Euroopa tehniline hinnang: EAD 330232-00-0601
ETA-99/0010, 23.07.2018
Tehnilise hindamise asutus: DIBt, Berlin
Teavitatud asutustele: NB 1343 – MPA, Darmstadt

✧ Deklareeritud toimivuse:

Põhiomadused	Toimivus
Mehhaaniline vastupidavus ja stabiilsus (BWR1)	
Iseloomulik takistid staatiline ja kvaasstaatiline efektid	BZ plus: Lisa / Annex C1 – C5 BZ-IG: Lisa / Annex C11 – C13
Nihked	BZ plus: Lisa / Annex C9 – C10 BZ-IG: Lisa / Annex C15
Seismiliste jõudluskategooriate C1 + C2 iseloomulik vastupidavus ja nihked	BZ plus: Lisa / Annex C6
Tuleohutus (BWR2)	
Tuletundlikkus	Klass A1
Tulekindlus	BZ plus: Lisa / Annex C7 – C8 BZ-IG: Lisa / Annex C14

Ülaltoodud toote jõudlus on deklareeritud jõudlus / jõudlus. Eespool nimetatud tootja vastutab toimivusdeklaratsiooni koostamise eest vastavalt määrusele (EU) nr 305/2011.

Tootja poolt ja nimel allkirjastanud:


Stefan Weustenhagen
(Tegevdirektor)
Weilerbach, 23.07.2018

p.p. 
Dipl.-Ing. Detlef Bigalke
(Tootearenduse juht)



Selle toimivusdeklaratsiooni originaal kirjutati saksa keeles. Tõlke kõrvalekallete korral kasutatakse saksakeelset versiooni.

Specifications of intended use

Wedge Anchor BZ plus	M8	M10	M12	M16	M20	M24	M27
Standard anchorage depth							
Steel, galvanized				✓			
Steel, sherardized				✓			
Stainless steel A4 and high corrosion resistant steel HCR				✓			-
Static or quasi-static action				✓			
Fire exposure				✓			
Seismic action (C1 and C2) ¹⁾				✓		-	-
Reduced anchorage depth ¹⁾	M8	M10	M12	M16			
Steel, galvanized				✓			
Steel, sherardized				✓			
Stainless steel A4 and high corrosion resistant steel HCR				✓			
Static or quasi-static action				✓			
Fire exposure				✓			
Seismic action (C1 and C2)				-			

¹⁾ only cold formed anchors acc. to Annex A3

Wedge Anchor BZ-IG	M6	M8	M10	M12
Steel, galvanized		✓		
Stainless steel A4 and high corrosion resistant steel HCR		✓		
Static or quasi-static action		✓		
Fire exposure		✓		
Seismic action (C1 and C2)		-		

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete (without fibers) according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013
- Cracked or uncracked concrete

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (steel zinc plated, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Wedge Anchor BZ plus and BZ-IG

Intended use
Specifications

Annex B1

Specifications of intended use

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Dimensioning of fasteners under static or quasi-static action, seismic action or fire exposure according to FprEN 1992-4: 2016 in conjunction with TR 055

Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Hole drilling by hammer drill bit or vacuum drill bit
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Optionally, the annular gap between fixture and stud of the BZ plus can be filled to reduce the hole. For this purpose, the filling washer (3b) must be used in addition to the supplied washer (3a). For filling use high-strength mortar with compressive strength $\geq 50\text{N/mm}^2$ (VMZ, VMU plus or VMH)
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

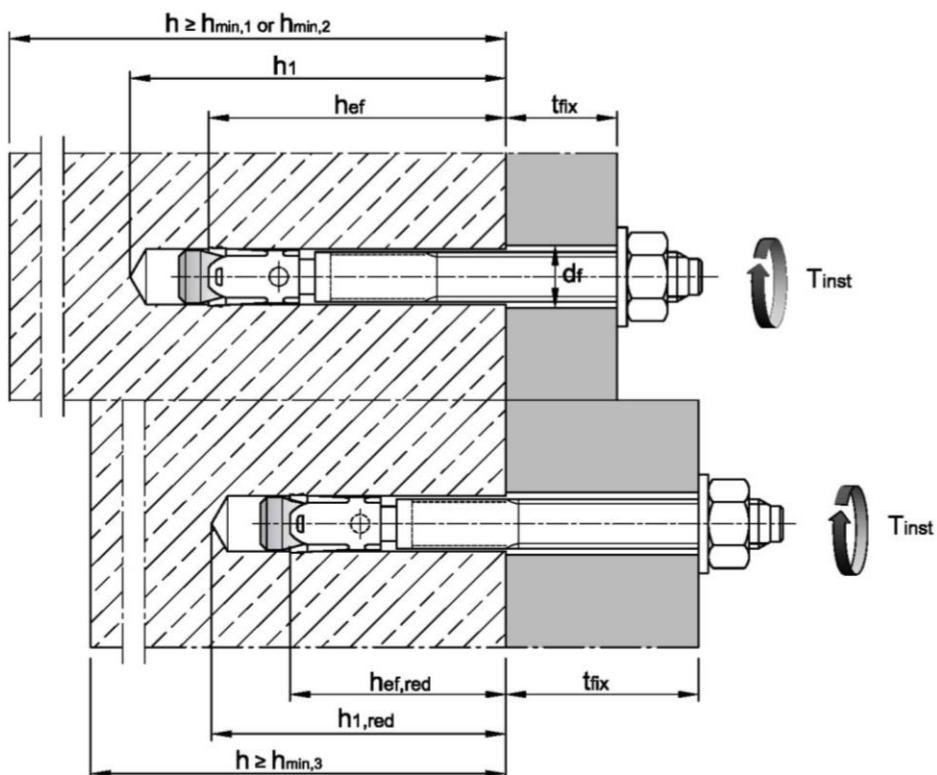
Wedge Anchor BZ plus and BZ-IG

Intended use
Specifications

Annex B2

Table B1: Installation parameters, BZ plus

Fastener size		M8	M10	M12	M16	M20	M24	M27
Nominal drill hole diameter	d_0 [mm]	8	10	12	16	20	24	28
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	8,45	10,45	12,5	16,5	20,55	24,55	28,55
Installation torque	Steel, galvanized	T_{inst} [Nm]	20	25	45	90	160	200
	Steel, sherardized	T_{inst} [Nm]	16	22	40	90	160	260
	Stainless steel A4, HCR	T_{inst} [Nm]	20	35	50	110	200	290
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	9	12	14	18	22	26	30
Standard anchorage depth								
Depth of drill hole	Steel, zinc plated	$h_1 \geq$ [mm]	60	75	90	110	125	145
	Stainless steel A4, HCR	$h_1 \geq$ [mm]	60	75	90	110	125	155
Effective anchorage depth	Steel, zinc plated	h_{ef} [mm]	46	60	70	85	100	115
	Stainless steel A4, HCR	h_{ef} [mm]	46	60	70	85	100	125
Reduced anchorage depth								
Depth of drill hole		$h_{1,red} \geq$ [mm]	49	55	70	90	-	-
Reduced effective anchorage depth		$h_{ef,red}$ [mm]	35	40	50	65		



Wedge anchor BZ plus

Intended use
Installation parameters

Annex B3

Table B2: Minimum spacings and edge distances, standard anchorage depth, BZ plus

Table B3: Minimum spacings and edge distances, reduced anchorage depth, BZ plus

Fastener size		M8	M10	M12	M16
Minimum thickness of concrete member	$h_{\min,3}$ [mm]	80	80	100	140
Cracked concrete					
Minimum spacing	s_{\min} [mm]	50	50	50	65
	für $c \geq$ [mm]	60	100	160	170
Minimum edge distance	c_{\min} [mm]	40	65	65	100
	für $s \geq$ [mm]	185	180	250	250
Uncracked concrete					
Minimum spacing	s_{\min} [mm]	50	50	50	65
	für $c \geq$ [mm]	60	100	160	170
Minimum edge distance	c_{\min} [mm]	40	65	100	170
	für $s \geq$ [mm]	185	180	185	65
Fire exposure from one side					
Minimum spacing	$s_{\min,fi}$ [mm]		See normal ambient temperature		
Minimum edge distance	$c_{\min,fi}$ [mm]		See normal ambient temperature		
Fire exposure from more than one side					
Minimum spacing	$s_{\min,fi}$ [mm]		See normal ambient temperature		
Minimum edge distance	$c_{\min,fi}$ [mm]		≥ 300 mm		

Intermediate values by linear interpolation.

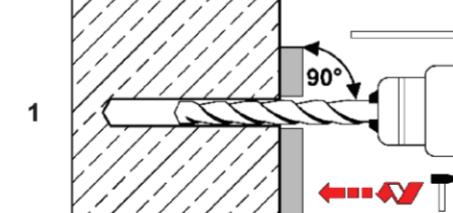
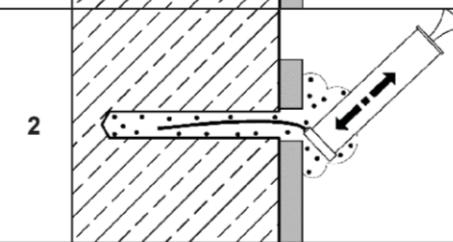
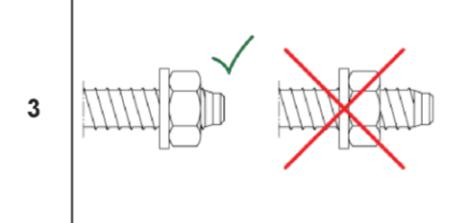
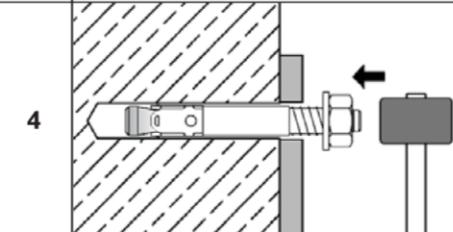
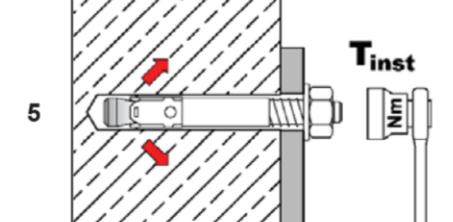
Wedge anchor BZ plus

Intended use

Minimum spacings and edge distances for reduced anchorage depth

Annex B5

Installation instructions BZ plus

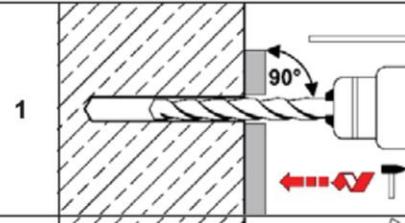
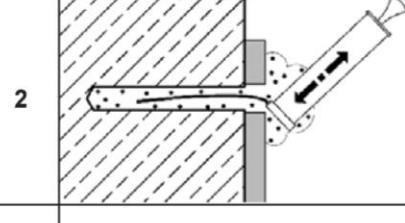
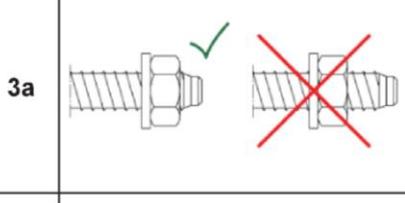
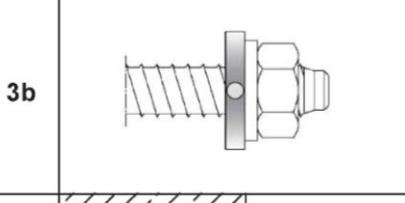
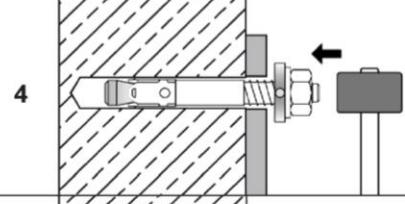
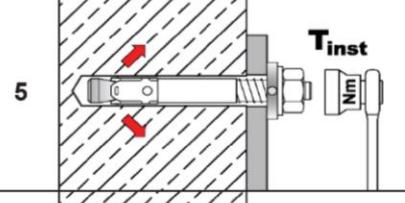
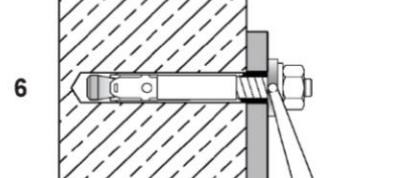
1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Check position of nut.
4		Drive in fastener, such that h_{ef} or $h_{ef,red}$ depth is met. This compliance is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the fastener in accordance with Annex A3.
5		Installation torque T_{inst} shall be applied by using calibrated torque wrench.

Wedge anchor BZ plus

Intended Use
Installation instructions

Annex B

Installation instructions BZ plus with filling of annular gap

 <p>1</p>	<p>Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3a.</p>
 <p>2</p>	<p>Blow out dust. Alternatively vacuum clean down to the bottom of the hole.</p>
 <p>3a</p>	<p>Check position of nut.</p>
 <p>3b</p>	<p>Fit the filling washer to the fastener. The thickness of the filling washer must be taken into account with t_{fix}.</p>
 <p>4</p>	<p>Drive in fastener with filling washer, such that h_{ref} or $h_{ref,red}$ depth is met. This compliance is ensured, if the thickness of fixture is 5mm smaller than the maximum thickness of fixture marked on the fastener in accordance with Annex A3.</p>
 <p>5</p>	<p>Installation torque T_{inst} shall be applied by using calibrated torque wrench.</p>
 <p>6</p>	<p>Fill the annular gap between stud and fixture with mortar (compressive strength $\geq 50 \text{ N/mm}^2$ VMH, VMZ or VMU plus). Use enclosed reducing adapter. Observe the processing information of the mortar! The annular gap is completely filled, when excess mortar seeps out.</p>

Wedge anchor BZ plus

Intended Use

Installation instructions with filling washer

Annex B

Table B4: Installation parameters BZ-IG

Fastener size			M6	M8	M10	M12
Effective anchorage depth	h_{ef}	[mm]	45	58	65	80
Drill hole diameter	d_0	[mm]	8	10	12	16
Cutting diameter of drill bit	$d_{\text{cut}} \leq$	[mm]	8,45	10,45	12,5	16,5
Depth of drill hole	$h_1 \geq$	[mm]	60	75	90	105
Screwing depth of threaded rod	$L_{\text{sd}}^{2)} \geq$	[mm]	9	12	15	18
Installation torque, steel zinc plated	S	[Nm]	10	30	30	55
	SK	[Nm]	10	25	40	50
	B	[Nm]	8	25	30	45
Installation torque, stainless steel A4, HCR	S	[Nm]	15	40	50	100
	SK	[Nm]	12	25	45	60
	B	[Nm]	8	25	40	80
Pre-setting installation						
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12	14
Minimum thickness of fixture	S	[mm]	1	1	1	1
	SK	[mm]	5	7	8	9
	B	[mm]	1	1	1	1
Through-setting installation						
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	12	14	18
Minimum thickness of fixture ¹⁾	S	[mm]	5	7	8	9
	SK	[mm]	9	12	14	16
	B	[mm]	5	7	8	9

¹⁾ The minimum thickness of fixture can be reduced to the value of Pre-setting installation, if the shear load at steel failure is designed with lever arm.

²⁾ see Annex A5

Table B5: Minimum spacings and edge distances BZ-IG

Fastener size		M6	M8	M10	M12
Minimum thickness of concrete member	h_{min}	[mm]	100	120	130
Cracked concrete					
Minimum spacing	s_{min}	[mm]	50	60	70
	für $c \geq$	[mm]	60	80	100
Minimum edge distance	c_{min}	[mm]	50	60	70
	für $s \geq$	[mm]	75	100	100
Uncracked concrete					
Minimum spacing	s_{min}	[mm]	50	60	65
	für $c \geq$	[mm]	80	100	120
Minimum edge distance	c_{min}	[mm]	50	60	70
	für $s \geq$	[mm]	115	155	170
Fire exposure from one side					
Minimum spacing	$s_{\text{min,fi}}$	[mm]	See normal temperature		
Minimum edge distance	$c_{\text{min,fi}}$	[mm]	See normal temperature		
Fire exposure from more than one side					
Minimum spacing	$s_{\text{min,fi}}$	[mm]	See normal temperature		
Minimum edge distance	$c_{\text{min,fi}}$	[mm]	≥ 300 mm		

Intermediate values by linear interpolation.

Wedge anchor BZ-IG

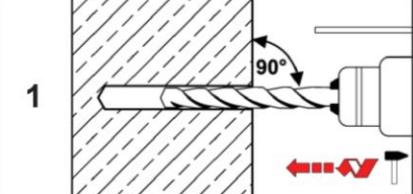
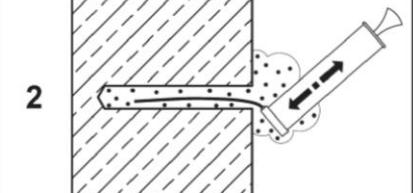
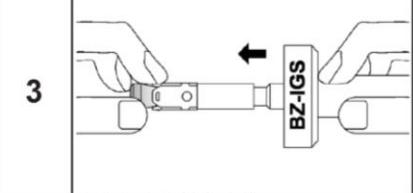
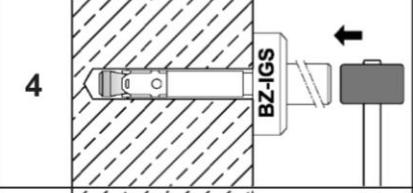
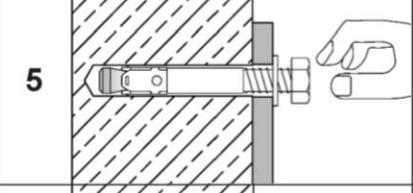
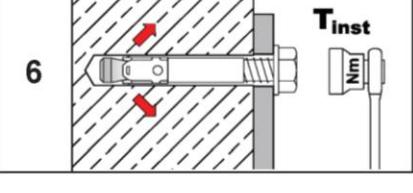
Intended use

Installation parameters, minimum spacings and edge distances **BZ-IG**

Annex B8

Installation instructions BZ-IG

Pre-setting installation

1		Drill hole perpendicular to concrete surface. If using vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Setting tool for pre-setting installation insert in fastener.
4		Drive in fastener with setting tool.
5		Drive in screw.
6		Installation torque T_{inst} may be applied by using calibrated torque wrench.

Wedge anchor BZ-IG

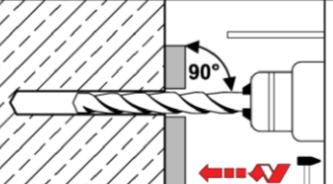
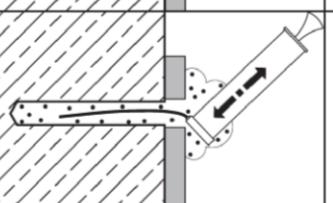
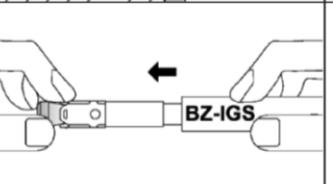
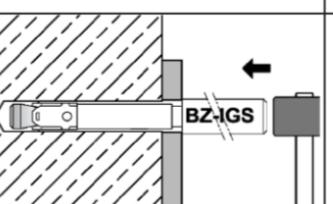
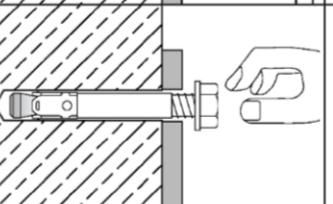
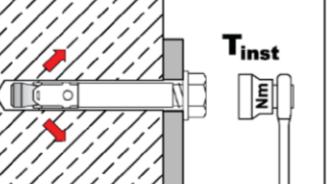
Intended Use

Installation instructions for pre-setting installation **BZ-IG**

Annex B9

Installation instructions BZ-IG

Through-setting installation

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Setting tool for through-setting installation insert in fastener.
4		Drive in fastener with setting tool.
5		Drive in screw.
6		Installation torque T_{inst} may be applied by using calibrated torque wrench.

Wedge anchor BZ-IG

Intended Use

Installation instructions for through-setting installation **BZ-IG**

Annex B10

Table C1: Characteristic values for **tension loads**, BZ plus **zinc plated**, **cracked concrete**, static and quasi-static action

Fastener size		M8	M10	M12	M16	M20	M24	M27	
Installation factor	γ_{inst}	[-]				1,0			
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	60	86	126	196
Partial factor	γ_{Ms}	[-]		1,53		1,5	1,6		1,5
Pull-out									
Standard anchorage depth									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1)	1)	1)
Reduced anchorage depth									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	7,5	1)	1)	-	-	-
Increasing factor for $N_{Rk,p}$	ψ_c	[-]			$\left(\frac{f_{ck}}{20}\right)^{0,5}$				
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{\text{ef,red}}$	[mm]	35 ²⁾	40	50	65	-	-	-
Factor for cracked concrete	$k_1 = k_{\text{cr},N}$	[-]				7,7			

¹⁾ Pull-out is not decisive

²⁾ Use restricted to anchoring of structural components statically indeterminate

Wedge anchor BZ plus

Performance

Characteristic values for **tension loads**, BZ plus **zinc plated**, **cracked concrete**, static and quasi-static action

Annex C1

Table C2: Characteristic values for **tension loads**, BZ plus A4 / HCR,
cracked concrete, static and quasi-static action

Fastener size		M8	M10	M12	M16	M20	M24
Installation factor	γ_{inst}	[-]				1,0	
Steel failure							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	64	108
Partial factor	γ_{Ms}	[-]		1,5		1,68	1,5
Pull-out							
Standard anchorage depth							
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1) 40
Reduced anchorage depth							
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	7,5	1) 1)	-	-
Increasing factor for $N_{Rk,p}$	ψ_c	[-]		$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Concrete cone failure							
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100
Reduced anchorage depth	$h_{\text{ef,red}}$	[mm]	35 ²⁾	40	50	65	-
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]			7,7		

1) Pull-out is not decisive

2) Use restricted to anchoring of structural components statically indeterminate

Wedge anchor BZ plus

Performance

Characteristic values for **tension loads**, BZ plus A4 / HCR,
cracked concrete, static and quasi-static action

Annex C2

Table C3: Characteristic values for **tension loads**, BZ plus **zinc plated**, **uncracked concrete**, static and quasi-static action

Fastener size		M8	M10	M12	M16	M20	M24	M27
Installation factor	γ_{inst} [-]				1,0			
Steel failure								
Characteristic resistance	$N_{Rk,s}$ [kN]	16	27	40	60	86	126	196
Partial factor	γ_{Ms} [-]		1,53		1,5	1,6	1,5	
Pull-out								
Standard anchorage depth								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$ [kN]	12	16	25	35	1)	1)	1)
Reduced anchorage depth								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$ [kN]	7,5	9	1)	1)	-	-	-
Splitting								
Standard anchorage depth								
Splitting for standard thickness of concrete member (The higher resistance of case 1 and case 2 may be applied; $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp} = 1,0$)								
Standard thickness of concrete	$h_{min,1} \geq$ [mm]	100	120	140	170	200	230	250
Case 1								
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	9	12	20	30	40	62,3	50
Edge distance	$c_{cr,sp}$ [mm]				1,5 h_{ef}			
Case 2								
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	12	16	25	35	50,5	62,3	70,6
Edge distance	$c_{cr,sp}$ [mm]			2 h_{ef}		2,2 h_{ef}	1,5 h_{ef}	2,5 h_{ef}
Splitting for minimum thickness of concrete member								
Minimum thickness of concrete	$h_{min,2} \geq$ [mm]	80	100	120	140			
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	12	16	25	35			
Edge distance	$c_{cr,sp}$ [mm]			2,5 h_{ef}				
Reduced anchorage depth								
Minimum thickness of concrete	$h_{min,3} \geq$ [mm]	80	80	100	140			
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	7,5	9	17,9	26,5			
Edge distance	$c_{cr,sp}$ [mm]	100	100	125	150			
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψ_c [-]					$\left(\frac{f_{ck}}{20}\right)^{0,5}$		
Concrete cone failure								
Effective anchorage depth	h_{ef} [mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{\text{ef,red}}$ [mm]	35 ²⁾	40	50	65	-	-	-
Factor for uncracked concrete	$k_1 = k_{ucr,N}$ [-]				11,0			

¹⁾ Pull-out is not decisive

²⁾ Use restricted to anchoring of structural components statically indeterminate

Wedge anchor BZ plus

Performance

Characteristic values for **tension loads**, BZ plus **zinc plated**, **uncracked concrete**, static and quasi-static action

Annex C3

Table C4: Characteristic values for **tension loads**, BZ plus A4 / HCR, **uncracked concrete**, static and quasi-static action

Fastener size		M8	M10	M12	M16	M20	M24
Installation factor	γ_{inst} [-]				1,0		
Steel failure							
Characteristic resistance	$N_{Rk,s}$ [kN]	16	27	40	64	108	110
Partial factor	γ_{Ms} [-]		1,5			1,68	1,5
Pull-out							
Standard anchorage depth							
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$ [kN]	12	16	25	35	1)	1)
Reduced anchorage depth							
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$ [kN]	7,5	9	1)	1)	-	-
Splitting							
Standard anchorage depth							
Splitting for standard thickness of concrete member (The higher resistance of case 1 and case 2 may be applied; $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp}=1,0$)							
Standard thickness of concrete	$h_{min,1} \geq$ [mm]	100	120	140	160	200	250
Case 1							
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	9	12	20	30	40	-
Edge distance	$c_{cr,sp}$ [mm]				1,5 h_{ef}		
Case 2							
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	12	16	25	35	50,5	70,6
Edge distance	$c_{cr,sp}$ [mm]	115	125	140	200	220	250
Splitting for minimum thickness of concrete member							
Minimum thickness of concrete	$h_{min,2} \geq$ [mm]	80	100	120	140		
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	12	16	25	35		
Edge distance	$c_{cr,sp}$ [mm]				2,5 h_{ef}		
Reduced anchorage depth							
Minimum thickness of concrete	$h_{min,3} \geq$ [mm]	80	80	100	140		
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$ [kN]	7,5	9	17,9	26,5		
Edge distance	$c_{cr,sp}$ [mm]	100	100	125	150		
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψ_c [-]					$\left(\frac{f_{ck}}{20}\right)^{0,5}$	
Concrete cone failure							
Effective anchorage depth	h_{ef} [mm]	46	60	70	85	100	125
Reduced anchorage depth	$h_{ef,red}$ [mm]	35 ²⁾	40	50	65	-	-
Factor for uncracked concrete	$k_1 = k_{ucr,N}$ [-]				11,0		

¹⁾ Pull-out is not decisive

²⁾ Use restricted to anchoring of structural components statically indeterminate

Wedge anchor BZ plus

Performance

Characteristic values for **tension loads**, BZ plus A4 / HCR, **uncracked concrete**, static and quasi-static action

Annex C4

Table C5: Characteristic values for **shear loads**, BZ plus,
cracked and uncracked concrete, static or quasi static action

Fastener size		M8	M10	M12	M16	M20	M24	M27
Installation factor	γ_{inst}	[-]				1,0		
Steel failure without lever arm, Steel zinc plated								
Characteristic resistance	$V^0_{Rk,s}$	[kN]	12,2	20,1	30	55	69	114
Ductility factor	k_7	[-]				1,0		
Partial factor	γ_{Ms}	[-]		1,25			1,33	1,25
Steel failure without lever arm, Stainless steel A4, HCR								
Characteristic resistance	$V^0_{Rk,s}$	[kN]	13	20	30	55	86	123,6
Ductility factor	k_7	[-]				1,0		
Partial factor	γ_{Ms}	[-]		1,25			1,4	1,25
Steel failure with lever arm, Steel zinc plated								
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	23	47	82	216	363	898
Partial factor	γ_{Ms}	[-]		1,25			1,33	1,25
Steel failure with lever arm, Stainless steel A4, HCR								
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	200	454	785,4
Partial factor	γ_{Ms}	[-]		1,25			1,4	1,25
Concrete pry-out failure								
Pry-out factor	k_8	[-]		2,4			2,8	
Concrete edge failure								
Effective length of fastener in shear loading with h_{ef}	Steel zinc plated	l_f	[mm]	46	60	70	85	100
	Stainless steel A4, HCR	l_f	[mm]	46	60	70	85	100
Effective length of fastener in shear loading with $h_{\text{ef,red}}$	Steel zinc plated	$l_{f,\text{red}}$	[mm]	35 ¹⁾	40	50	65	-
	Stainless steel A4, HCR	$l_{f,\text{red}}$	[mm]	35 ¹⁾	40	50	65	-
Outside diameter of fastener	d_{nom}	[mm]		8	10	12	16	20
								24
								27

¹⁾ Use restricted to anchoring of structural components statically indeterminate

Wedge anchor BZ plus

Performance

Characteristic values for **shear loads**, BZ plus,
cracked and uncracked concrete, static or quasi static action

Annex C5

Table C6: Characteristic resistance for **seismic loading**, BZ plus,
standard anchorage depth, performance category **C1** and **C2**

Fastener size	M8	M10	M12	M16	M20
Tension loads					
Installation factor γ_{inst}	[\cdot]			1,0	
Steel failure, Steel zinc plated					
Characteristic resistance C1 $N_{Rk,s,\text{eq},C1}$	[kN]	16	27	40	60
Characteristic resistance C2 $N_{Rk,s,\text{eq},C2}$	[kN]	16	27	40	60
Partial factor γ_{Ms}	[\cdot]	1,53		1,5	1,6
Steel failure, Stainless steel A4, HCR					
Characteristic resistance C1 $N_{Rk,s,\text{eq},C1}$	[kN]	16	27	40	64
Characteristic resistance C2 $N_{Rk,s,\text{eq},C2}$	[kN]	16	27	40	64
Partial factor γ_{Ms}	[\cdot]		1,5		1,68
Pull-out (steel zinc plated, stainless steel A4 and HCR)					
Characteristic resistance C1 $N_{Rk,p,\text{eq},C1}$	[kN]	5	9	16	25
Characteristic resistance C2 $N_{Rk,p,\text{eq},C2}$	[kN]	2,3	3,6	10,2	13,8
Shear loads					
Steel failure without lever arm, Steel zinc plated					
Characteristic resistance C1 $V_{Rk,s,\text{eq},C1}$	[kN]	9,3	20	27	44
Characteristic resistance C2 $V_{Rk,s,\text{eq},C2}$	[kN]	6,7	14	16,2	35,7
Partial factor γ_{Ms}	[\cdot]	1,25			1,33
Steel failure without lever arm, Stainless steel A4, HCR					
Characteristic resistance C1 $V_{Rk,s,\text{eq},C1}$	[kN]	9,3	20	27	44
Characteristic resistance C2 $V_{Rk,s,\text{eq},C2}$	[kN]	6,7	14	16,2	35,7
Partial factor γ_{Ms}	[\cdot]	1,25			1,4
Factor for annular gap	without filling of annular gap α_{gap}	[\cdot]		0,5	
	with filling of annular gap α_{gap}	[\cdot]		1,0	

Wedge anchor BZ plus

Performance

Characteristic resistance for **seismic loading**, BZ plus,
standard anchorage depth, performance category **C1** and **C2**

Annex C6

Table C7: Characteristic values for tension and shear load under fire exposure, BZ plus, standard anchorage depth, cracked and uncracked concrete C20/25 to C50/60

Fastener size	M8	M10	M12	M16	M20	M24	M27		
Tension load									
Steel failure									
Steel, zinc plated									
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	1,5	2,6	4,1	7,7	9,4	13,6	17,6
	R60		1,1	1,9	3,0	5,6	8,2	11,8	15,3
	R90		0,8	1,4	2,4	4,4	6,9	10,0	13,0
	R120		0,7	1,2	2,2	4,0	6,3	9,1	11,8
Stainless steel A4, HCR									
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	3,8	6,9	12,7	23,7	33,5	48,2	-
	R60		2,9	5,3	9,4	17,6	25,0	35,9	
	R90		2,0	3,6	6,1	11,5	16,4	23,6	
	R120		1,6	2,8	4,5	8,4	12,1	17,4	
Shear load									
Steel failure without lever arm									
Steel, zinc plated									
Characteristic resistance	R30	$V_{Rk,s,fi}$ [kN]	1,6	2,6	4,1	7,7	11	16	20,6
	R60		1,5	2,5	3,6	6,8	11	15	19,8
	R90		1,2	2,1	3,5	6,5	10	15	19,0
	R120		1,0	2,0	3,4	6,4	10	14	18,6
Stainless steel A4, HCR									
Characteristic resistance	R30	$V_{Rk,s,fi}$ [kN]	3,8	6,9	12,7	23,7	33,5	48,2	-
	R60		2,9	5,3	9,4	17,6	25,0	35,9	
	R90		2,0	3,6	6,1	11,5	16,4	23,6	
	R120		1,6	2,8	4,5	8,4	12,1	17,4	
Steel failure with lever arm									
Steel, zinc plated									
Characteristic resistance	R30	$M^0_{Rk,s,fi}$ [Nm]	1,7	3,3	6,4	16,3	29	50	75
	R60		1,6	3,2	5,6	14	28	48	72
	R90		1,2	2,7	5,4	14	27	47	69
	R120		1,1	2,5	5,3	13	26	46	68
Stainless steel A4, HCR									
Characteristic resistance	R30	$M^0_{Rk,s,fi}$ [Nm]	3,8	9,0	19,7	50,1	88,8	153,5	-
	R60		2,9	6,8	14,6	37,2	66,1	114,3	
	R90		2,1	4,7	9,5	24,2	43,4	75,1	
	R120		1,6	3,6	7,0	17,8	32,1	55,5	

If pull-out is not decisive, $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$ in equation (D.4) and (D.5), FprEN 1992-4.

Wedge anchor BZ plus

Performance

Characteristic values for tension and shear load under fire exposure, BZ plus, standard anchorage depth, cracked and uncracked concrete C20/25 to C50/60

Annex C7

Table C8: Characteristic values for tension and shear load under fire exposure, BZ plus, reduced anchorage depth, cracked and uncracked concrete C20/25 to C50/60

Fastener size		M8	M10	M12	M16	
Tension load						
Steel failure						
Steel, zinc plated						
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	1,5	2,6	4,1	
	R60		1,1	1,9	3,0	
	R90		0,8	1,3	1,9	
	R120		0,6	1,0	1,3	
Stainless steel A4, HCR						
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	3,2	6,9	12,7	
	R60		2,5	5,3	9,4	
	R90		1,9	3,6	6,1	
	R120		1,6	2,8	4,5	
Shear load						
Steel failure without lever arm						
Steel, zinc plated						
Characteristic resistance	R30	$V_{Rk,s,fi}$ [kN]	1,5	2,6	4,1	
	R60		1,1	1,9	3,0	
	R90		0,8	1,3	1,9	
	R120		0,6	1,0	1,3	
Stainless steel A4, HCR						
Characteristic resistance	R30	$V_{Rk,s,fi}$ [kN]	3,2	6,9	12,7	
	R60		2,5	5,3	9,4	
	R90		1,9	3,6	6,1	
	R120		1,6	2,8	4,5	
Steel failure with lever arm						
Steel, zinc plated						
Characteristic resistance	R30	$M_{Rk,s,fi}^0$ [Nm]	1,5	3,3	6,4	
	R60		1,2	2,5	4,7	
	R90		0,8	1,7	3,0	
	R120		0,6	1,2	2,1	
Stainless steel A4, HCR						
Characteristic resistance	R30	$M_{Rk,s,fi}^0$ [Nm]	3,2	8,9	19,7	
	R60		2,6	6,8	14,6	
	R90		2,0	4,7	9,5	
	R120		1,6	3,6	7,0	
If pull-out is not decisive, $N_{Rk,p}$ must be replaced by $N_{Rk,c}^0$ in equation (D.4) and (D.5), FprEN 1992-4.						
Wedge anchor BZ plus						
Performance						
Characteristic values for tension and shear load under fire exposure, BZ plus, reduced anchorage depth, cracked and uncracked concrete C20/25 to C50/60						
Annex C8						

Table C9: Displacements under tension load, BZ plus

Fastener size	M8	M10	M12	M16	M20	M24	M27		
Standard anchorage depth									
Steel zinc plated									
Tension load in cracked concrete	N	[kN]	2,4	4,3	7,6	11,9	17,1	21,1	24
Displacement	δ_{N0}	[mm]	0,6	1,0	0,4	1,0	0,9	0,7	0,9
	$\delta_{N\infty}$	[mm]	1,4	1,2	1,4	1,3	1,0	1,2	1,4
Tension load in uncracked concrete	N	[kN]	5,7	7,6	11,9	16,7	23,8	29,6	34
Displacement	δ_{N0}	[mm]	0,4	0,5	0,7	0,3	0,4	0,5	0,3
	$\delta_{N\infty}$	[mm]	0,8		1,4	0,8			1,4
Displacements under seismic tension loads C2									
Displacements for DLS	$\delta_{N,\text{eq},(\text{DLS})}$	[mm]	2,3	4,1	4,9	3,6	5,1	-	-
Displacements for ULS	$\delta_{N,\text{eq},(\text{ULS})}$	[mm]	8,2	13,8	15,7	9,5	15,2	-	-
Stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2,4	4,3	7,6	11,9	17,1	19,0	-
Displacement	δ_{N0}	[mm]	0,7	1,8	0,4	0,7	0,9	0,5	-
	$\delta_{N\infty}$	[mm]	1,2	1,4	1,4	1,4	1,0	1,8	-
Tension load in uncracked concrete	N	[kN]	5,8	7,6	11,9	16,7	23,8	33,5	-
Displacement	δ_{N0}	[mm]	0,6	0,5	0,7	0,2	0,4	0,5	-
	$\delta_{N\infty}$	[mm]	1,2	1,0	1,4	0,4	0,8	1,1	-
Displacements under seismic tension loads C2									
Displacements for DLS	$\delta_{N,\text{eq},(\text{DLS})}$	[mm]	2,3	4,1	4,9	3,6	5,1	-	-
Displacements for ULS	$\delta_{N,\text{eq},(\text{ULS})}$	[mm]	8,2	13,8	15,7	9,5	15,2	-	-
Reduced anchorage depth									
Steel zinc plated, stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2,4	3,6	6,1	9,0	-	-	-
Displacement	δ_{N0}	[mm]	0,8	0,7	0,5	1,0	-	-	-
	$\delta_{N\infty}$	[mm]	1,2	1,0	0,8	1,1	-	-	-
Tension load in uncracked concrete	N	[kN]	3,7	4,3	8,5	12,6	-	-	-
Displacement	δ_{N0}	[mm]	0,1	0,2	0,2	0,2	-	-	-
	$\delta_{N\infty}$	[mm]	0,7	0,7	0,7	0,7	-	-	-

Wedge anchor BZ plus

Performance

Displacements under tension load

Annex C9

Table C10: Displacements under shear load, BZ plus

Fastener size	M8	M10	M12	M16	M20	M24	M27		
Standard anchorage depth									
Steel zinc plated									
Shear load in cracked and uncracked concrete	V	[kN]	6,9	11,4	17,1	31,4	36,8	64,9	96,8
Displacement	δ_{v0}	[mm]	2,0	3,2	3,6	3,5	1,8	3,5	3,6
	$\delta_{v\infty}$	[mm]	3,0	4,7	5,5	5,3	2,7	5,3	5,4
Displacements under seismic shear loads C2									
Displacements for DLS	$\delta_{v,\text{eq(DLS)}}$	[mm]	3,0	2,7	3,5	4,3	4,7	-	-
Displacements for ULS	$\delta_{v,\text{eq(ULS)}}$	[mm]	5,9	5,3	9,5	9,6	10,1	-	-
Stainless steel A4, HCR									
Shear load in cracked and uncracked concrete	V	[kN]	7,3	11,4	17,1	31,4	43,8	70,6	-
Displacement	δ_{v0}	[mm]	1,9	2,4	4,0	4,3	2,9	2,8	-
	$\delta_{v\infty}$	[mm]	2,9	3,6	5,9	6,4	4,3	4,2	-
Displacements under seismic shear loads C2									
Displacements for DLS	$\delta_{v,\text{eq(DLS)}}$	[mm]	3,0	2,7	3,5	4,3	4,7	-	-
Displacements for ULS	$\delta_{v,\text{eq(ULS)}}$	[mm]	5,9	5,3	9,5	9,6	10,1	-	-
Reduced anchorage depth									
Steel zinc plated									
Shear load in cracked and uncracked concrete	V	[kN]	6,9	11,4	17,1	31,4	-	-	-
Displacement	δ_{v0}	[mm]	2,0	3,2	3,6	3,5	-	-	-
	$\delta_{v\infty}$	[mm]	3,0	4,7	5,5	5,3	-	-	-
Stainless steel A4, HCR									
Shear load in cracked and uncracked concrete	V	[kN]	7,3	11,4	17,1	31,4	-	-	-
Displacement	δ_{v0}	[mm]	1,9	2,4	4,0	4,3	-	-	-
	$\delta_{v\infty}$	[mm]	2,9	3,6	5,9	6,4	-	-	-

Wedge anchor BZ plus

Performance

Displacements under shear load

Annex C10

Table C11: Characteristic values for tension loads, BZ-IG, cracked concrete, static and quasi-static action

Fastener size		M6	M8	M10	M12
Installation factor	γ_{inst}	[-]		1,2	
Steel failure					
Characteristic resistance, steel zinc plated	$N_{Rk,s}$	[kN]	16,1	22,6	26,0
Partial factor	γ_{Ms}	[-]		1,5	
Characteristic resistance, stainless steel A4, HCR	$N_{Rk,s}$	[kN]	14,1	25,6	35,8
	γ_{Ms}	[-]		1,87	
Pull-out failure					
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	12
Increasing factor for $N_{Rk,p}$	ψ_c	[-]		$\left(\frac{f_{ck}}{20}\right)^{0,5}$	
Concrete cone failure					
Effective anchorage depth	h_{ef}	[mm]	45	58	65
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]		7,7	

Wedge anchor BZ-IG

Performance

Characteristic values for tension loads, BZ-IG, cracked concrete, static and quasi-static action

Annex C11

Table C12: Characteristic values for **tension loads, BZ-IG, uncracked concrete**, static and quasi-static action

Fastener size		M6	M8	M10	M12
Installation factor	γ_{inst}	[\cdot]		1,2	
Steel failure					
Characteristic resistance, steel zinc plated	$N_{Rk,s}$	[kN]	16,1	22,6	26,0
Partial factor	γ_{Ms}	[\cdot]		1,5	
Characteristic resistance, stainless steel A4, HCR	$N_{Rk,s}$	[kN]	14,1	25,6	35,8
Partial factor	γ_{Ms}	[\cdot]		1,87	
Pull-out					
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	12	16	20
Splitting (the higher resistance of Case 1 and Case 2 may be applied)					
Minimum thickness of concrete member	h_{\min}	[mm]	100	120	130
Case 1					
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,sp}^0$	[kN]	9	12	16
Edge distance	$c_{cr,sp}$	[mm]		1,5 h_{ef}	
Case 2					
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,sp}^0$	[kN]	12	16	20
Edge distance	$c_{cr,sp}$	[mm]		2,5 h_{ef}	
Increasing factor for $N_{Rk,p}$ and $N_{Rk,sp}^0$	ψ_c	[\cdot]		$\left(\frac{f_{ck}}{20}\right)^{0,5}$	
Concrete cone failure					
Effective anchorage depth	h_{ef}	[mm]	45	58	65
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[\cdot]		11,0	

Wedge anchor BZ-IG

Performance

Characteristic values for **tension loads, BZ-IG, uncracked concrete**, static and quasi-static action

Annex C12

**Table C13: Characteristic values for shear loads, BZ-IG,
cracked and uncracked concrete, static and quasi-static action**

Fastener size		M6	M8	M10	M12
Installation factor	γ_{inst}	[-]		1,0	
BZ-IG, steel zinc plated					
Steel failure without lever arm, Pre-setting installation					
Characteristic resistance	$V^0_{Rk,s}$	[kN]	5,8	6,9	10,4
Steel failure without lever arm, Through-setting installation					
Characteristic resistance	$V^0_{Rk,s}$	[kN]	5,1	7,6	10,8
Steel failure with lever arm, Pre-setting installation					
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	12,2	30,0	59,8
Steel failure with lever arm, Through-setting installation					
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	36,0	53,2	76,0
Partial factor for $V_{Rk,s}$ and $M^0_{Rk,s}$	γ_{Ms}	[-]		1,25	
Ductility factor	k_7	[-]		1,0	
BZ-IG, stainless steel A4, HCR					
Steel failure without lever arm, Pre-setting installation					
Characteristic resistance	$V^0_{Rk,s}$	[kN]	5,7	9,2	10,6
Partial factor	γ_{Ms}	[-]		1,25	
Steel failure without lever arm, Through-setting installation					
Characteristic resistance	$V^0_{Rk,s}$	[kN]	7,3	7,6	9,7
Partial factor	γ_{Ms}	[-]		1,25	
Steel failure with lever arm, Pre-setting installation					
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	10,7	26,2	52,3
Partial factor	γ_{Ms}	[-]		1,56	
Steel failure with lever arm, Through-setting installation					
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	28,2	44,3	69,9
Partial factor	γ_{Ms}	[-]		1,25	
Ductility factor	k_7	[-]		1,0	
Concrete pry-out failure					
Pry-out factor	k_8	[-]	1,5	1,5	2,0
Concrete edge failure					
Effective length of fastener in shear loading	l_f	[mm]	45	58	65
Effective diameter of fastener	d_{nom}	[mm]	8	10	12
Wedge anchor BZ-IG					
Performance Characteristic values for shear loads, BZ-IG, cracked and uncracked concrete, static and quasi-static action					

Annex C13

Table C14: Characteristic values for **tension** and **shear load** under **fire exposure, BZ-IG**, cracked and uncracked concrete C20/25 to C50/60

Fastener size		M6	M8	M10	M12	
Tension load						
Steel failure						
Steel zinc plated						
Characteristic resistance	R30	N _{Rk,s,fi} [kN]	0,7	1,4	2,5	3,7
	R60		0,6	1,2	2,0	2,9
	R90		0,5	0,9	1,5	2,2
	R120		0,4	0,8	1,3	1,8
Stainless steel A4, HCR						
Characteristic resistance	R30	N _{Rk,s,fi} [kN]	2,9	5,4	8,7	12,6
	R60		1,9	3,8	6,3	9,2
	R90		1,0	2,1	3,9	5,7
	R120		0,5	1,3	2,7	4,0
Shear load						
Steel failure without lever arm						
Steel zinc plated						
Characteristic resistance	R30	V _{Rk,s,fi} [kN]	0,7	1,4	2,5	3,7
	R60		0,6	1,2	2,0	2,9
	R90		0,5	0,9	1,5	2,2
	R120		0,4	0,8	1,3	1,8
Stainless steel A4, HCR						
Characteristic resistance	R30	V _{Rk,s,fi} [kN]	2,9	5,4	8,7	12,6
	R60		1,9	3,8	6,3	9,2
	R90		1,0	2,1	3,9	5,7
	R120		0,5	1,3	2,7	4,0
Steel failure with lever arm						
Steel zinc plated						
Characteristic resistance	R30	M ⁰ _{Rk,s,fi} [Nm]	0,5	1,4	3,3	5,7
	R60		0,4	1,2	2,6	4,6
	R90		0,4	0,9	2,0	3,4
	R120		0,3	0,8	1,6	2,8
Stainless steel A4, HCR						
Characteristic resistance	R30	M ⁰ _{Rk,s,fi} [Nm]	2,2	5,5	11,2	19,6
	R60		1,5	3,9	8,1	14,3
	R90		0,7	2,2	5,1	8,9
	R120		0,4	1,3	3,5	6,2

Wedge anchor BZ-IG

Performance

Characteristic values for **tension** and **shear loads** under **fire exposure, BZ-IG**
cracked and uncracked concrete C20/25 to C50/60

Annex C14

Table C15: Displacements under tension load, BZ-IG

Fastener size			M6	M8	M10	M12
Tension load in cracked concrete	N	[kN]	2,0	3,6	4,8	8,0
Displacements	δ_{N0}	[mm]	0,6	0,6	0,8	1,0
	$\delta_{N\infty}$	[mm]	0,8	0,8	1,2	1,4
Tension load in uncracked concrete	N	[kN]	4,8	6,4	8,0	12,0
Displacements	δ_{N0}	[mm]	0,4	0,5	0,7	0,8
	$\delta_{N\infty}$	[mm]	0,8	0,8	1,2	1,4

Table C16: Displacements under shear load, BZ-IG

Fastener size			M6	M8	M10	M12
Shear load in cracked and uncracked concrete	V	[kN]	4,2	5,3	6,2	16,9
Displacements	δ_{V0}	[mm]	2,8	2,9	2,5	3,6
	$\delta_{V\infty}$	[mm]	4,2	4,4	3,8	5,3

Wedge anchor BZ-IG**Performance**Displacements under tension load and under shear load **BZ-IG****Annex C15**